

PRELIMINARY ISSUE

Work Order ID 68093

Wednesday, April 06, 2011 12:59:05 PM



~~PRELIMINARY ISSUE~~

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Item ID: D4323-9 Accept

Revision ID: PRELIM

Item Name: Ceiling, Outboard LH

Start Date: 4/6/2011 Start Qty: 1.00

Required Date: 4/13/2011 Req'd Qty: 1.00

Reference:



Setup Start

Stop

Cust Item ID:

Customer:



Run Start

Stop

Approvals: Process Plan: 11-01-04 Date: 11-01-04 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4323	PAI <u>PAI</u>								
100		0.00							
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: <u>PAI</u> Prog Rev: <u>PAI</u>								
	2-Deburr if necessary								
110		0.00							
QC	Memo	0.00							
Quality Control									

1311-4-7

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1311-4-7

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Item ID:	D4323-9	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Ceiling, Outboard LH					
Start Date:	4/6/2011	Start Qty:	1.00	Cust Item ID:		
Required Date:	4/13/2011	Req'd Qty:	1.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 - inspect to PAS Dun 2 by 4/10/07 R							
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>RSLC</u> Memo	0.00 0.00							<u>Paul 4/7</u> (1)
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							11/5/10 <u>4/10/07</u>

POSITIVE RECALL

EFFECTIVE 11/04/06 AUTH LCRELEASED 11/04/06 DATE 11/04/062370

Picklist Print

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Work Order ID: 68093

Parent Item: D4323-9

Parent Item Name: Ceiling, Outboard LH

Start Date: 4/6/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.03.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	690.1650	18.99	19.98947			



6185 KYDEX .080"



B1-A-7

Location

therm

116576

Loc Qty

690.16495

690.16495

Loc Code

116576

①

8 7 6 5 4 3 2 1

D

C

B

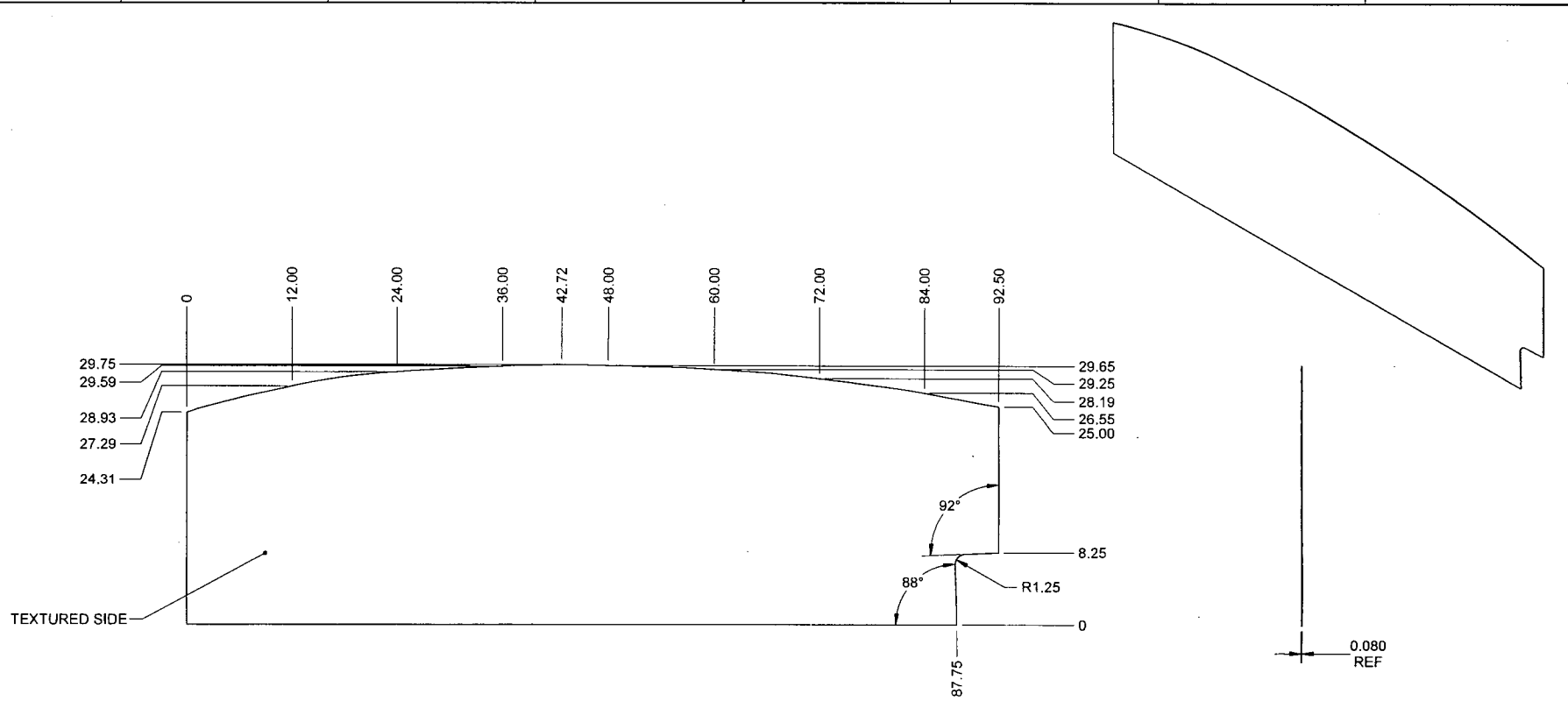
A

D

C

B

A



D4323-9 CEILING, OUTBOARD LH

**PRELIMINARY
ISSUE**

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 10.16 lbs

SHO.
RETURN
ENGINEER
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 48098

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA8
MFG. APPR.		D4323	SHEET 6 OF 15
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.02.09	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

11-04-6

